



**ZETTEX**

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## TECHNICAL DATA SHEET

### D2 Wood Adhesive

**Zetex Europe B.V.**

Plaza 20, 4782 SK Moerdijk

The Netherlands

+31 (0)888-93 88 39

[info@zettex.com](mailto:info@zettex.com)

[www.zettex.com](http://www.zettex.com)

#### Product description

Zetex D2 is an universal wood adhesive. This wood adhesive is solvent-free and ready for use for various interior applications.

#### Material

PVAC

#### Advantages

- Universal wood adhesive, suitable for interior applications.
- Universal, suitable for construction and surface adhesion.
- Apply with a brush, adhesive comb, adhesive roller or glue gun.
- Pressing with gluing clamps, hot and cold pressing.
- Environmentally friendly and cost-saving with a wide range of packaging.
- Can be painted over.

#### Application instructions

Zetex D2 Wood Adhesive is suitable for all kinds of construction joints such as dowels, tongues, swallow tails and pin and hole joints. Zetex D2 Wood Adhesive is also suitable for assembly adhesion.

Zetex wood adhesives are suitable for gluing a wide range of woods. Examples include hard, soft and exotic wood types. The wood adhesives also glue veneer and hard synthetic boards, chipboard, plywood, MDF, hardboard and many more wood materials. A condition for gluing is that at least one of either surface is porous.

Both sides of the surface must be dry and free of dust and grease. The adhesive must be briefly stirred beforehand, after which the adhesive is evenly spread on one side with for example a brush, adhesive comb, adhesive roller or glue gun. If both sides are porous apply the adhesive on both sides. Immediately remove wet glue residues with Zetex Profirenger. Hardened glue residues can be mechanically removed.

#### Available forms

- Bottle 250 g
- Bottle 750 g
- Bucket 2.5 kg
- Bucket 5 kg
- Bucket 10 kg
- Bucket 25 kg
- IBC 1100 kg

#### Safety recommendations

This technical information does not contain an MSDS (Material Safety Data Sheet). You must first fully read the MSDS before using this product.

#### Shelf life

Do not expose to extreme temperatures. 24 months in unopened packaging. Store at temperatures between 5°C and 25°C and in a dry environment.

Properties

Specifications

Basis	PVAC
Solid substance content	52%
Specific gravity	+/- 1.1 g/cm <sup>3</sup>
pH Value 25 °C	5
Min. Processing temperature	+10 °C
Colour original	White
Colour dry	Transparent
Odour	Odourless
Components number	1
Temperature resistance	-20 to 70 degrees
Frost resistance	According to NEN-EN 204 D2
Open time	Maximum of 10 minutes
Amount required	Approximately 125-250 g/m <sup>2</sup>
Shear strength	110 kg/cm <sup>2</sup>