



ZETTEX
STICK WITH US

TECHNICAL DATA SHEET Spraybond X40 Canister

Zettex Europe B.V.
Plaza 20, 4782 SK Moerdijk
The Netherlands
+31 (0)888-93 88 39
info@zettex.com
www.zettex.com

Product description

Zettex Spraybond X40 is a very high quality heatresistant contact adhesive for gluing all sorts of products on any surface.

Material

SBR Rubber

Product properties

- Very powerful
- Heat resistant
- Extremely powerful
- Fast drying
- For universal use
- Ready to use
- DCM Free

Areas of application

For gluing all types of surfaces. Thanks for the high solids and rubber content, this adhesive is extremely strong and safe to use. Zettex Spraybond X40 is also suitable for gluing surfaces sensitive to plasticizers such as PVC. The amount of plasticizer in the PVC must not exceed 16%. Testing is recommended before use.

Applications

Remove any moisture and grease from the surface being glued. Gently spray the contact adhesive onto both surfaces being glued. The ideal distance between the surface and the spray gun is 30 cm. Try to apply the glue in a single layer. Bring the surfaces together after 2-4 minutes and press or roller firmly. Wait at least twice as long to glue the surfaces together if the layers applied have overlapped. Check thoroughly to see whether there is sufficient contact between the glue layers if the surface is porous. Apply an extra layer, if necessary.

Packaging

Pressurized cylinder 17 L

Colour

Amber

Safety recommendations

Make sure you have read our MSDS (Material Safety Data Sheet) before using this product.

Properties	Specifications
Processing temperature	+5 to +40 degrees
Temperature resistance	-40 to +130°C
Consumption	70-80 Gramm/m2
Open time	3-4 min
Maximum yield	180 m2

Solids	40 %
Color	Amber
Spray pattern	WEB