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TECHNICAL DATASHEET

Easycontact S40



Zettex Europe B.V.

Patrijsweg 1, 4791 RV Klundert

The Netherlands

+31 (0)888-93 88 39

info@zettex.com

www.zettex.com

Product description

Zettex Easycontact S40 is a ready to use very powerful universal waterproof contact adhesive with a very high solids content, for fast and effective bonding of all types of PVC on most common substrates. Zettex Easycontact S40 has excellent resistance to prolonged heat and a possible open processing time of several hours. Zettex Easycontact S40 is plasticizer-free and can therefore be used safely on all types of vinyl, imitation leather and PVC.

Material

Nitrile Rubber.

Advantages

- Quick and easy application.
- Fast drying.
- High solids content.
- Resistant to high temperatures.
- DCM free.
- Ready to use.
- Very powerful.

Application areas

For fast and effective bonding of all types of PVC, vinyl, artificial leather on most common substrates.

Utilization

The substrate should be clean, dry and free of grease, oil and dust. Excessive dust will hinder the performance of the adhesive. Roll or spray Easycontact S40S evenly over the substrates to be bonded. Do this on both surfaces to be bonded. Drying time is 3-4 minutes. This depends on humidity and temperature. The S40 is ready to bond when it feels "touch dry". When both surfaces are brought together, apply even pressure to the surfaces, starting in the center and working outward. To do this, use a roller or soft broom, for example, to ensure that the pressure is distributed evenly and efficiently so that the glue adheres well. Once applied, the piece can be touched up if necessary. Complete curing will take 24 hours. Zettex S40 dries, under normal conditions, in two minutes and can be processed for up to 6 hours. High humidity and low temperatures cause the S40 to dry less quickly.

Packaging

- Can 1 ltr, 2.5 ltr, 5 ltr, 10 ltr, 25 ltr, 50 ltr, 200 ltr and 1000 ltr

Color

Transparent, white, other colors possible on request.

Safety recommendations

Always read the safety information before use.

Shelf life

24 months in unopened packaging. Store at temperatures between 5°C and 25°C.

Properties	Specifications
Processing temperature	+5 to +40 °C
Temperature resistance	-40 to +55°C
Consumption	70-80 gram/m2
Open time	3-4 min
Solids	38%
Spray pattern	WEB